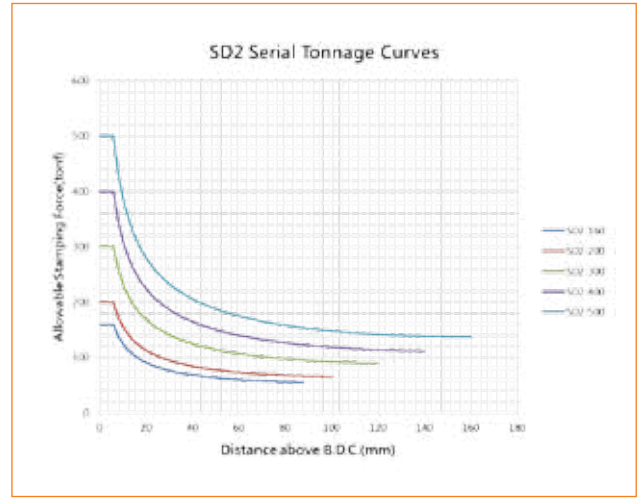
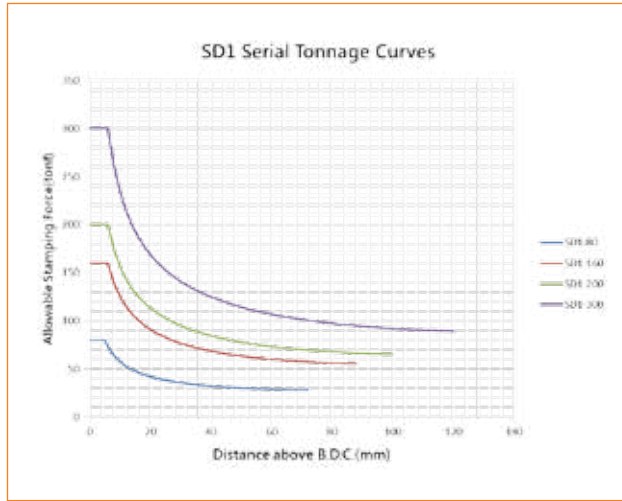


Model		SD1-80	SD1-160	SD1-200	SD1-300
Tonnage Capacity	tf	80	160	200	300
Stroke Length	mm	180	220	250	300
Strokes per Minute	S.P.M.	~80	~ 60	~ 50	~ 40
Tonnage Rating Point	mm	5	6	6	6
Die Height	mm	330	400	450	550
Slide Adjustment	mm	80	100	110	120
Slide Area (L.R. x F.B.)	mm x mm	700 x 460	900 x 580	1000 x 670	1150 x 800
Bolster Area (L.R. x F.B.)	mm x mm	950 x 680	1150 x 760	1300 x 870	1450 x 1050
Bolster Thickness	mm	140	165	180	200
Bolster Height (w/o Mounts)	mm	900	940	1020	1040
Slide Adjustment Motor	HP x P	0.5 x 4	1 x 4	1 x 4	2 x 4
Window Opening	mm x mm	680 x 280	760 x 350	870 x 400	1050 x 450
Required Floor Space	mm x mm	1961 x 2050	2161 x 2557	2224 x 2761	2414 x 3157
Total Height	mm	2962	3502	3819	4345
Upper Die Weight	kg	300	500	800	1300
Required Air Pressure	kgf/cm ²	5	5	5	5

Model		SD2-160	SD2-200	SD2-300	SD2-400	SD2-500
Tonnage Capacity	tf	160	200	300	400	500
Stroke Length	mm	220	250	300	350	350
Strokes per Minute	S.P.M.	~60	~ 50	~ 40	~ 40	~ 40
Tonnage Rating Point	mm	6	6	6	6	6
Die Height	mm	450	500	600	650	650
Slide Adjustment	mm	100	110	120	130	130
Slide Area (L.R. x F.B.)	mm x mm	1620 x 580	1900 x 670	2280 x 800	2380 x 1000	2380 x 1100
Bolster Area (L.R. x F.B.)	mm x mm	1910 x 760	2200 x 870	2580 x 1050	2680 x 1200	2680 x 1300
Bolster Thickness	mm	160	170	200	200	200
Bolster Height (w/o Mounts)	mm	950	1000	1150	1250	1250
Slide Adjustment Motor	HP x P	2 x 4	2 x 4	2 x 4	2 x 4	2 x 4
Window Opening	mm x mm	760 x 400	870 x 450	1050 x 500	1200 x 550	1300 x 550
Required Floor Space	mm x mm	2921 x 2510	3099 x 2666	3519 x 3115	3733 x 3250	4000 x 3400
Total Height	mm	3573	3954	4589	4939	5300
Upper Die Weight	kg	800	1300	1800	2500	2700
Required Air Pressure	kgf/cm ²	5	5	5	5	5



Standard Attachments

- Servo System
- Safety Brake System
- Electrical Overload Protection
- Tonnage Monitor
- Programmable Motion Profiles
- Job Storage Capacity- Up to 200
- Die Height Adjustment
- Portable Operator Stand
- Misfeed Socket 4 Set (2A,2B)
- Pneumatic Ejector 1 Set
- Air Outlet 1 Set
- Safety Light Curtain
- Oil Lubrication System
- Total/Preset/Batch/ Maintenance Counter
- Anti Vibration Mounts
- Safety Block
- Die Lamp
- Tool Box

Optional Attachments

- Pneumatic Die Cushion
- Quick Die Change System
- Hydraulic Die Cushion
- Lamp Socket (1A)
- NC Die Cushion
- Rear Safety Guard, Electronic Interface